

KWIK PIK LOADER-MOUNTED ROCKPICKER

Models 600 720 840

OPERATOR'S MANUAL & PARTS BOOK



MODEL NUMBER: _____
SERIAL NUMBER: _____
DATE OF PURCHASE: _____

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KWIK PIK

Loader-Mounted Rock Picker

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WARRANTY

NEW KWIK PIK ROCK PICKERS

GFI Manufacturing LLC, hereinafter referred to as GFI, the original inventor and patent holder of KWIK PIK Rock Picker at the time of delivery to the original purchaser, to be free from defects in material and workmanship as long as the equipment is properly set up and operated in accordance with the recommendations set forth in this Operator's Manual.

GFI's liability for any defect with respect to accepted goods shall be limited to repairing the goods at a GFI authorized location, or replacing them as GFI shall elect. The above shall be in accord with warranty adjustment policies. GFI's obligation shall terminate twelve (12) months after the delivery of the goods to original purchase. This warranty shall not apply to any machine or attachment that has been repaired or altered outside the GFI factory or authorized repair facility. This warranty, shall not apply where the equipment has been subject to misuse, negligence or accident, or any machine that was not operated in accordance with these printed instructions or beyond GFI's recommended machine rated capacity.

This warranty does not include freight or delivery charges incurred when returning machinery for servicing. Mileage, service calls and pick-up or delivery charges are the customer's responsibility.

This warranty shall not be applicable to items which are subject to the warranties of their respective manufacturers. Such items would include hydraulic components, bearings and other trade accessories. This warranty likewise does not cover the machine KWIK PIK Rock picker is attached to.

EXCEPT AS OTHERWISE EXPRESSLY STATED HEREIN, GFI MAKES NO REPRESENTATION OR WARRANTY WHATSOEVER WITH RESPECT THE MACHINERY AND/OR ATTACHMENTS, INCLUDING ANY WARRANTY OF MERCHANTABILITY AND MAKES NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WHETHER EXPRESS OR IMPLIED BY LAW, COURSE OF DEALING, COURSE OF PERFORMANCE, USAGE OF TRADE, OR OTHERWISE.

GFI shall not be liable for incidental or consequential damages for any breach of warranty, including but not limited to inconvenience, rental or replacement equipment, loss of profits or other commercial loss.

GFI shall not be liable for, and the buyer assumes all liability, all personal injury, and property damage resulting from the handling, possession, or use of the equipment by the buyer. Likewise, Buyer is solely responsible for any injury, liability, or property damage from failure to follow these instructions.

No agent, employee, or representative of GFI has any authority to bind to any affirmation, representation or warranty concerning its machinery and/or attachments except as specifically set forth herein.

EXCLUSION OF WARRANTY:

The KWIK PIK was carefully designed to give you as much strength and durability as possible, while remaining light enough for safe, efficient operation. Its intended purpose is to pick up and haul away loose rock or debris measuring 2" to 24" in diameter. Digging, ramming, trying to dislodge large, partially buried objects, or any other unintended use, will void the warranty.

When attached to your loader and you initially start your KWIK PIK, check the reel speed. Ensure the reel does not turn at more than 35 RPM. If it turns at more than 35 RPM, IMMEDIATELY, stop. Contact GFI immediately and you will be provided with smaller hydraulic restrictors. The warranty will be void if you allow the reel to turn at more than 35 RPM.

SERIAL NUMBER

To be sure of fast, accurate parts delivery, please use the model and serial number when ordering parts. The serial number of the machine is stamped on the upper, right corner of the back plate.

KWIK PIK Owner's Manual

Thank you for purchasing a KWIK PIK loader mounted rock picker from GFI. It has been designed to provide years of profitable and dependable service. To properly maintain and have maximum performance of your KWIK PIK, you must thoroughly study the owner's manual and follow its recommendations. Proper operation and maintenance are essential to maintain and maximize the life of the machine and to prevent damage or injury.

It is the owner's responsibility to:

1. Operate and maintain this loader mounted rock picker in a safe manner and in accordance with all applicable local, state, and federal codes, regulations and/or laws, and in compliance with on-product labeling and these instructions.
2. make sure that all personnel have read this owner's manual and thoroughly understand safe and correct operating, installation, and maintenance procedures.
3. Provide impact-resistant shielding on the power unit to protect the operator from the possible dangers of flying debris.
4. Make sure the loader mounted rock picker is set-up correctly before being placed in service.

It should be serviced at regular intervals thereafter, in accordance with procedures outlined in this manual.

5. Fulfill all warranty obligations so as not to void the warranties. The warranty section at the beginning of this manual outlines the warranty policy of GFI.

GFI reserves the right to make product improvements to the equipment at any time.

 **WARNING** 

Because of the potential safety hazard to eyes from hydraulic leaks and/or flying debris, "USE OF PROTECTIVE EYEWEAR IS ABSOLUTELY MANDATORY" for operator and others in the work area.

Due to the possible danger of flying debris, it is "ABSOLUTELY MANDATORY that IMPACT RESISTANT SHIELDING" be provided on the power unit to protect the operator. The owner is responsible for providing the operator protection devices on the power unit.

Nobody other than the operator should be within 10 feet of the machine during operation.

1. SAFETY INSTRUCTIONS

The best way to avoid accidents is to know your equipment. Ensure you know how to use your skid loader and carefully follow the instructions in this manual to become familiar with your equipment. Make sure you know how to stop operation and disengage the unit. Carefully review the Mandatory Shut-Down Procedure on Page 9.

Ensure you are familiar with alert symbols In this manual and on the equipment. The following words have the below meaning:



DANGER: Warns of an immediate hazard which, if not avoided, will result in severe personal injury or death.



WARNING: Refers to a potentially hazardous situation which, if not avoided could result in severe personal injury or death.



CAUTION: Refers to a potential hazard or unsafe practice which may result in minor personal injury.

The following general safety information should be followed:

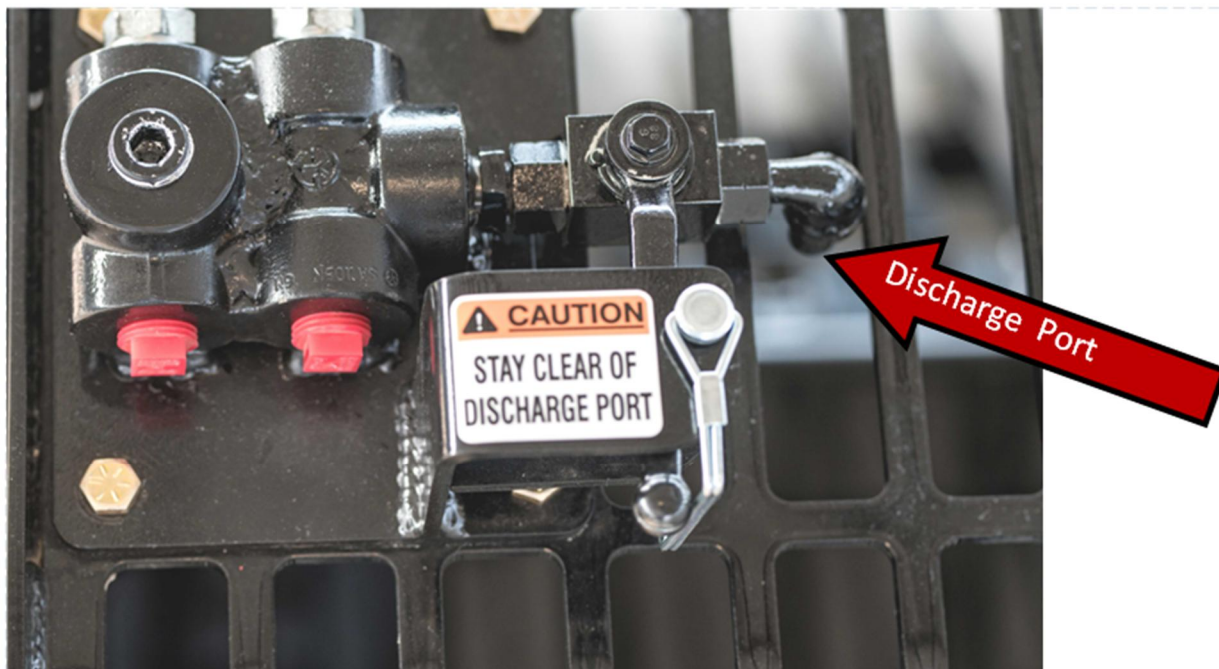
1. Read this manual carefully. Familiarize with the controls to ensure proper use. Make sure any other operator knows how to properly use the equipment. All operators must become familiar with the Mandatory Shut-Down Procedure on page 9.
2. Children must not operate the equipment.
3. Do not make any adjustments to the equipment when the engine is running or the key is on the “ON” position. Always disengage the power and remove key before leaving.
4. Before starting the engine, disengage the hydraulic control valve and place the power source controls in neutral or park.
5. When using the line pressure release valve, always ensure that all body parts are clear of the discharge tube to avoid injury or death by heat or high-pressure oil penetration to a body part.
6. When using the line pressure release valve, always place a container under the discharge tube to catch oil release when the valve is opened and dispose of properly.

Line Pressure Release Valve Operation

The **Line Pressure Release Valve** has been added to the top left side of the back screen to quickly and easily release pressure in the hoses that is created by an increase in ambient temperature since the KWIK PIK was last attached to the hydraulic system. By placing an approved oil container under the discharge port, you can remove the safety pin and slowly open the release valve to reduce the line pressure to zero allowing easy hookup of the hydraulic hoses to the loader's hydraulic system.

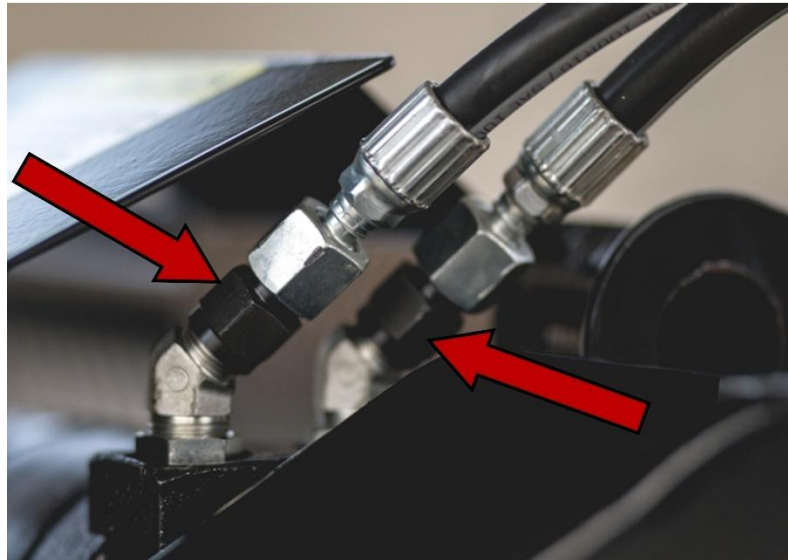
⚠ WARNING ⚠

Always be sure all body parts are clear of the Discharge Port before opening the Line Pressure Release Valve to avoid injury or death caused by high pressure oil permeating the body or severe burns from hot oil. After oil pressure is released, close the valve and return safety pin to lock the valve lever in the closed position before operating the KWIK PIK.



⚠ WARNING ⚠

NEVER operate the KWIK PIK without the two orifice fittings (as shown by arrows in the photo below) in place. Overspeed of the reel could result in personal injury, death, or damage to the attachment or loader. Bystanders must always be a minimum of 10 feet away from the equipment during operation.



Safety Instructions for Operation and Maintenance



Mandatory Shut-Down Procedure

1. Stop the hydraulic driven reel at its lowest point of travel.
2. Lower the KWIK PIK to rest on the ground.
3. Engage the parking brake.
4. Stop the engine and remove the ignition key.
5. Release the pressure in all hydraulic circuits.

Ensure the above steps are followed in the correct order.

Make sure you are familiar with the following warnings as failure to obey may lead to injury or death.



WARNING:

1. Do not start, operate, or work on the equipment until you have read through and become familiar with this manual and are familiar with your loader's operator manual
2. By not following the instructions in this manual could result in the negating of your warranty and or injury or death to yourself or a bystander.
3. DO NOT attempt to inspect, service, or disassemble any part of the hydraulic system until all pressure has been relieved from the system.
4. Do not operate with passengers and keep all children and bystanders away and off at least 10 feet away from the equipment while it is running.
5. Protective eyewear is required to operate this equipment.
6. Always utilize the Mandatory Shut-down Procedure before inspecting, cleaning, lubricating, adjusting, or servicing and part of the equipment. Make sure to replace all guards, shields, and covers to their original position after servicing.
7. Always use an approved rollbar and seatbelt for safe operation. Failure to do so could result in injury or death.
8. DO NOT wear loose or baggy clothing around this running equipment.
9. Read and observe all warning decals on machine before attempting to operate the equipment. Do not attempt to operate this machine unless all factory installed safety devices and decals are in place. Keep safety decals clean from dirt and grime. If they become damaged, or if the unit is repainted, replace the decals.
10. Never operate the KWIK PIK without guards, shields, plates, or other safety precaution devices in place. Shields are for your protection, keep them in place.
11. Keep hands and feet away from rotating components can result in personal injury or death. Do not step on or climb over the unit while the machine is in operation or engine is running. Do not carry passengers.
12. Only operate the equipment with good light and visibility.
13. DO NOT touch loader or any attachment parts which might be hot from operation. Allow such parts to cool before attempting to maintain, adjust, or service.
14. DO NOT operate the KWIK PIK reel at more than 35 RPM as this can cause injury or death and result in component damage to machine and void the warranty.
15. Always use the hand holds and step plates when getting on and off the loader to prevent falls. Keep steps and platform clean from mud and debris.
16. DO NOT use drugs or alcoholic drinks before or during operation of this equipment. If you are taking prescription drugs you must get medical clearance to verify that you can safely operate a machine.
17. Before using the KWIK PIK on a new job site, check the rules and regulations at the location. The rules may include an employer's work safety requirements. Regulations may identify a hazard such as buried cables.
18. Never dump over a post or any obstruction that could enter the operator's cab if the loader accidentally tips forward, causing serious injury or death.
19. Locking-wedge pins must extend through the holes in attachment mounting plate. Levers must be fully down in the locked over-center position. Failure to secure wedge pins can allow attachment to come off, causing serious Injury of death.

20. Make sure all the controls (levers, pedals and switches), are in the neutral position before starting the loader engine.
21. Only Operate the equipment from the operator's seat.
22. Always keep your feet on the pedals (floor plates), seat belt fastened snugly, and seat bar lowered (if equipped), when operating the equipment.
23. Never operate the equipment in a lifted position. Work only on the surface that the loader is standing on.
24. Do not try to load a difficult rock by forcing or beating the reel on the rock. Misuse of this kind could throw rock or debris through the air, becoming a serious safety hazard for the operator and others in the area, or cause costly damage to components on the machine.
25. The KWIK PIK reel should sweep the rock into the bucket easily, if a rock is too heavy or becomes wedged between reel and tines, try one of the following techniques to dislodge it:
 - Reposition tines under the rock further, then reactivate the reel.
 - Using the reel to hold the rock, tilt the bucket lift cylinders back to improve angle, release pressure on the reel momentarily, then reactivate reel to sweep the rock into bucket.
 - Roll the rock on the ground with tines to try a different position.
26. Use of rear counter weights is recommended for better traction and stability.
27. To maintain stability and visibility, carry the equipment as low as possible at all times. If you must lift higher to dump, be certain that the combined weight of the KWIK PIK plus the load within it does not exceed manufacturer's lifting capacity for your loader.
28. When it is apparent that you cannot lift the entire load safely, dump part of the material onto the ground, then safely transport the rest of the load to the desired location, return to pick up the remainder of the load.
29. Do not exceed rated capacity for your model of loader. Refer to your loader's operator manual for safe lift capacities. Load, unload and turn on flat level ground. Failure to obey warnings can cause the machine to tip or roll over and cause injury of death.
30. When considering safe lift limits, remember to combine the additional weight of your KWIK PIK plus the weight of the payload you intend to carry.
31. The chart below is an estimated example. Actual weights will vary depending on conditions.

<u>KWIK PIK</u>	<u>5' Model</u>	<u>6' Model</u>	<u>7' Model</u>
Capacity	5/8 cu. Yd	¾ cu. Yd	1 cu. Yd.
Empty Wt.	1055#	1260#	1456#
Approximate Loaded with Rocks Wt.	1,750#	2,100#	2,450#
Minimum Loader Operating Capacity	2,250#	2,700#	3,000#

2. OPERATING KWIK PIK



Because of the potential safety hazard to eyes from hydraulic leaks and/or flying debris, "USE OF PROTECTIVE EYEWEAR IS ABSOLUTELY MANDATORY" for operator and others in the work area.

Due to the possible danger of flying debris, it is "ABSOLUTELY MANDATORY that IMPACT RESISTANT SHIELDING" be provided on the power unit to protect the operator. The owner is responsible for providing the operator protection devices on the power unit.



Equipment General Specifications:

The following is an overview of the general specifications of the KWIK PIK:

1. Fits most skid-loaders with bi-directional auxiliary hydraulics.
2. Single hydraulic functions require 3-6 GPM at 2000 PSI.
3. Bi-directional orbital motor reverses reel operation.
4. 3/16" Side plates, 1/4" back plate, and grated bucket floor.
5. All tines 1" high carbon steel.
6. Chain is #60.
7. 1-3/4" Bearings on reel.

<u>Models</u>	<u>600 5'</u>	<u>720 6'</u>	<u>840 7'</u>
Width	60"	72"	84"
Opening	24"	24"	24"
Rock sizes	2 – 24"	2 – 24"	2 – 24"
Capacity (cu yds)	5/8	3/4	1
Weight (lbs)	1055	1260	1456

Equipment Set-up:

To attach the KWIK PIK to the loader using a "Universal Mounting Plate", do the following:

1. Pull the attachment locking levers all the way up.
2. Tilt the loader mounting plate ahead, drive forward with the loader, and hook the top edge of the mounting plate under the flange on the back of the KWIK PIK mount. Care should be taken to avoid damaging the locking levers on the loader mounting plate.
3. Tilt the loader mounting plate back until you feel the weight of the KWIK PIK transfer to the loader tires, however, do not lift the attachment off the ground. Stop the engine.



WARNING: Before leaving the operator's seat, lower the lift arms, and put the attachment on the ground. Stop engine and remove ignition key. Make sure to engage the parking brake.

4. Push the locking levers down into the locked over-center position.



WARNING: Locking wedge pins must extend through the holes in the attachment mounting plate. Levers must be fully down in the locked and over center position. Failure to secure wedge pins can allow attachment to come off and cause injury or death.

5. Connect hydraulic quick couplers from the KWIK PIK to the auxiliary hydraulic outlets on the loader. A bi-directional auxiliary hydraulic outlet providing a minimum of 3-6 GPM at 2000 PSI is required.

Note:

It is the owner's responsibility to provide two hoses (3,000 lb. hydraulic hose with 1/2" male NPTF fittings) of proper length for use on the loader. Hoses should be carefully routed across, and fastened to the protective screen to avoid getting pinched by moving parts. Be sure to provide enough extra hose length to provide maximum range of motion without damage to hoses. Route hoses down the back of the KWIK PIK, through the hose loop, to a point even with the main bucket hinge and back up to the couplers on the loader boom.

To unhook the KWIK PIK, reverse the procedure.

Operating the Equipment:

Before operating this machine, become familiar with and study all the hazard warnings and safety precautions listed in this book.

Once the KWIK PIK is attached to your loader, test run the reel to check for hydraulic leaks and reel speed.

Check the reel speed by operating reel forward with engine running at full throttle and carefully counting the RPM (revolutions per minute). If the reel turns at more than 35 RPM's with your loader, **DO NOT USE** the KWIK PIK. Immediately contact GFI. You will be provided with smaller orifices to correct the operating speed of the reel. Allowing reel to turn at more than 35 RPM will void the warranty.

The hydraulic driven reel is intended for intermittent use only. "Do Not Operate it Continuously" During normal operation, you'll want to carry the reel in its highest position for best visibility when approaching rocks. Then, only operate reel one revolution at a time as the front tines of the KWIK PIK are positioned under individual rocks. Continuous operation of reel would create unnecessary heat in the hydraulic system, causing premature component failure.

The KWIK PIK was carefully designed to give you as much strength and durability as possible while remaining light enough for safe, efficient operation. Its intended purpose is to pick up and haul away loose rock or debris measuring from 2" to 24" in diameter. Any use other than that for which it was intended (digging or ramming trying to dislodge large, partially buried objects) will void the warranty.



Caution: To avoid damage to the KWIK PIK, make sure the chain is properly tensioned and hydraulic motor bolts are retorqued after one (1) hour of operation and every twenty-five (25) hours thereafter. Chain should have one inch of deflection. Do Not over tighten chain.



Warning:

1. Do not try to load a difficult rock by forcing or beating the reel on the rock. Misuse of this kind could throw rock or debris through the air, becoming a serious safety hazard for the operator and others in the area, or cause costly damage to components on the machine.
2. Do not exceed rated capacity for your model of loader. Refer to your loader's operator's manual for safe lift capacities. Load, unload and turn on flat level ground, failure to obey warnings can cause the machine to tip or roll over and cause injury or death.



Danger: Hydraulic systems can contain stored energy or pressure when and if the reel becomes jammed or stuck. If you need to manually remove an obstruction from the machine, be sure to use the "Mandatory Shut-Down Procedure" (Page 9) and release all pressure from the hydraulic lines before attempting to work on the machine. This energy if not released, could be released when working on the machine, causing serious injury or death.

When considering safe limits, be sure to combine the additional weight of your KWIK PIK plus the weight of the payload you intend to carry.

3. MAINTENANCE:

The operation and component life of this machine are very dependent on regular maintenance and proper lubrication. The frequency of lubrication recommended is based on normal conditions. Severe or unusual conditions may determine actual service requirements.

All service routines are understood to be owner operator responsibilities.



Warning:

1. Do not work on this machine until you have carefully read and thoroughly understand the contents of this manual, the operator's manual of your loader, and the EMI Safety Manual provided with the KWIK PIK.
2. Before inspecting, cleaning, lubricating, adjusting or servicing any part of the KWIK PIK, always exercise the "Mandatory Shut-Down Procedure" (page 9).
3. Before working under any hydraulically controlled implement, be certain it is securely blocked.
4. Be careful not to touch loader or any attachment parts which might be hot from operating. Allow such parts to cool before attempting to maintain, adjust or service.
5. Always wear safety goggles or glasses when working on hydraulic system to avoid eye injury.
6. When high pressure fluid escapes, it can be almost invisible, yet have enough pressure to penetrate the skin and enter the blood stream. To prevent this, never attempt to inspect, service, or disassemble any part of the hydraulic system until all pressure has been relieved. If injury should occur, consult a doctor at once. Serious reaction or infection can occur if proper medical attention is not obtained immediately.
7. Hydraulic systems can contain stored energy or pressure when and if the reel becomes jammed or stuck. This energy could be released when working on the machine. If you need to manually remove an obstruction from the machine, be sure to use the "Mandatory Shut Down Procedure" (page 9), release all pressure from the hydraulic lines, then proceed to work on the machine.

Inspect and service after one (1) hour of operation all bolts, set screws on bearings, sprockets and motor mount. Also, check sprockets for alignment and the chain for proper tension (1 " of deflection).

Regular maintenance should then be scheduled for every twenty-five (25) hours of operation thereafter to ensure the sprocket and chain maintains proper alignment, tension and is kept well lubricated. Bearings are greased, all bolts and set screws tight.



Warning:

Replace and keep all guards, shields and decals in place.

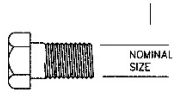
Storage:

Storage at the end of the rock picking season or between each use, requires an inspection of the KWIK PIK for repairs and general upkeep to insure it will be ready for future use. Below is a list of considerations for long term storage:

1. The reel must be stopped and stored in the lowest position. If the reel is left in any raised position, it could suddenly swing down without warning causing serious injury or death.
2. Clean any excess dirt from main frame, tines, and inside of hydraulic motor mounting box.
3. Keep the drain holes in bottom of box clean and free from debris.
4. Oil chain and lubricate grease fittings, paint all worn parts to prevent rusting.

Torque Charts

Minimum Hardware Tightening Torques



In Foot Pounds (Newton-Metres) for Normal Assembly Applications

Inches Hardware and Lock Nuts

SAE Gr. 2 Nominal Size	SAE Grade 5		SAE Grade 8		Lock Nuts			
	Unplated or Plated Silver	Plated W/ZnCr Gold	Unplated or Plated Silver	Plated W/ZnCr Gold	Unplated or Plated Silver	Plated W/ZnCr Gold	Grade W/Gr.5 Bolt	Grade W/Gr.8 Bolt
1/4	(6.2)	72* (8.1)	(9.7)	112* (13)	121* (14)	157* (18)	6B (6.9)	(9.8)
5/16	115* (13)	149* (17)	178* (20)	229* (26)	250* (28)	324* (37)	125* (14)	176* (20)
3/8	17 (23)	22 (30)	26 (35)	34 (46)	37 (50)	48 (65)	19 (26)	26 (35)
7/16	27 (37)	35 (47)	42 (57)	54 (73)	59 (80)	77 (104)	30 (41)	42 (57)
1/2	42 (57)	54 (73)	64 (87)	83 (113)	91 (123)	117 (159)	45	64 (88)
9/16	60 (81)	77 (104)	92 (125)	120 (163)	130 (176)	169 (229)	65 (88)	92 (125)
5/8	83 (112)	107 (145)	128 (174)	165 (224)	180 (244)	233 (316)	90 (122)	127 (172)
3/4	146 (198)	189 (256)	226 (306)	293 (397)	319 (432)	413 (560)	160 (217)	226 (306)
7/8	142 (193)	183 (248)	365 (495)	473 (641)	515 (698)	667 (904)	258 (350)	364 (494)
1	213 (289)	275 (373)	(742)	708 (960)	773 (1048)	000 (1356)	386 (523)	545 (739)

GRADE 2
CLASS A

GRADE 5
CLASS B

GRADE 8
CLASS C

GRADE 2
CLASS A

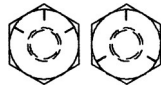
GRADE 5
CLASS B

GRADE 8
CLASS C

GRADE 2
CLASS A

GRADE 5
CLASS B

GRADE 8
CLASS C



BOLT MARKING'S

NEW CLOCK MARKING'S NUTS
INCHES AND METRIC

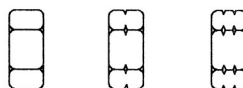
LINE MARKING'S NUTS



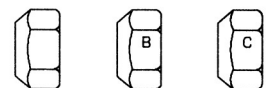
CENTER LOCK MARKING



LOCK NUT MARKING



LOCK NUT NOTCH MARKING



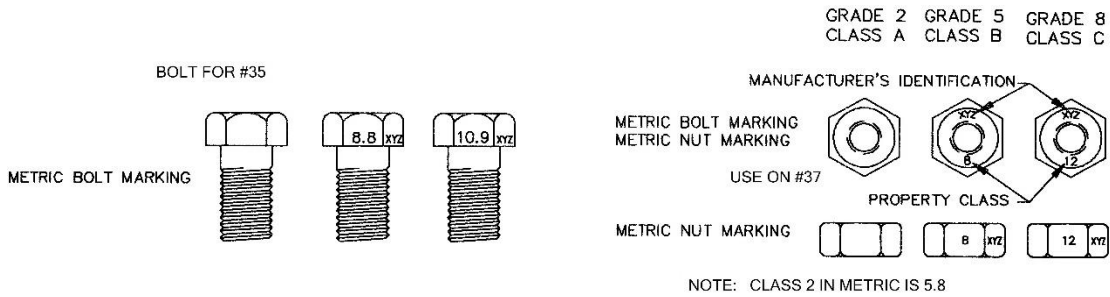
LOCK NUT LETTER MARKING

Torque Charts

Minimum Hardware Tightening Torque

Inch Pounds for Normal Assembly Applications Metric Hardware and Lock Nuts

Nominal Size	Class 5.8		Class 8.8		Class 10.9		Lock Nuts Class 8 w/ CL.8.8 Bolt
	Unplated or Plated Silver	Plated w/ZnCr Gold	Unplated or Plated Silver	Plated w/ZnCr Gold	Unplated or Plated Silver	Plated W/ZnCrGold	
M4	15* (107)	19* (2.2)	(2.6)	30* (3.4)	33* (3.7)	42* (4.8)	16* (1.8)
M6	51* (5.8)	67* (7.6)	(8.9)	102* (12)	115* (13)	150* (17)	56* (6.3)
IVi8	124*	159* (18)	195* (22)	248* (28)	274* (31)	354* (40)	133* (15)
MIO	21 (28)	27 (36)	32 (43)	41 (56)	45 (61)	58 (79)	22 (30)
M12	36 (49)	46 (63)	55 (75)	72 (97)	79 (107)	102 (138)	39 (53)
M16	89 (121)	117 (158)	137 (186)	177 (240)	196 (266)	254 (344)	97 (131)
M20	175 (237)	226 (307)	277 (375)	358 (485)	383 (519)	495 (671)	195 (265)
M24	303 (411)	392 (531)	478 (648)	619 (839)	662 (897)	855 (1160)	338 (458)



4. SERVICE PARTS

Ordering Service Parts:

To assist our customer service department in providing you with the correct replacement parts promptly and accurately, follow the ordering instructions as listed below.

1. Order replacement parts by calling GFI MFG at **507-829-3117** and providing the following information:

KWIK PIK serial number: Refer to serial number stamp, which also includes the model number, located on right hand side rear plate, centered, near the top. (Serial number is stamped into the back plate). Refer to page 22 for all decal locations.
2. Make sure to inspect parts when received. Damages or shortages should be brought to the attention of the carrier at the time the parts are accepted. Shipper's responsibilities cease upon delivery of shipment, in good order, to the customer.

Return Policy:

Return of parts for either warranty or incorrect parts received, must have a "Return of Materials Authorization" (RMA) number. Call for this return number. To receive this number, you will need your Sales Order, Invoice and Part List with quantities of parts to be returned. Credit information and shipping instructions will be given to you when you have received your RMA number. Be sure to place this number on the outside of the shipping package and on any documents placed inside.

Safety and Operational Decals:

The following decals are placed in strategic positions on the unit to provide the operator with a continual reminder of the safe operating practices. If they become damaged or lost, replace them immediately.

Replacement of Decals: Surfaces must be free from dirt, dust, grease and other foreign material before applying the new decal. Refer to page 22 for placement of below listed decals.

- Warning — Rotating Parts — (2) required
- Caution — Do Not Start — (1) required
- Caution — Stay Clear of Discharge Port (1) required
- Yellow Grease Indicator — (2) required
- KWIK PIK — Yellow — (2) required
- Patent — (2) required
- GFI Logo — (2) required

Safety and Operational Decals:

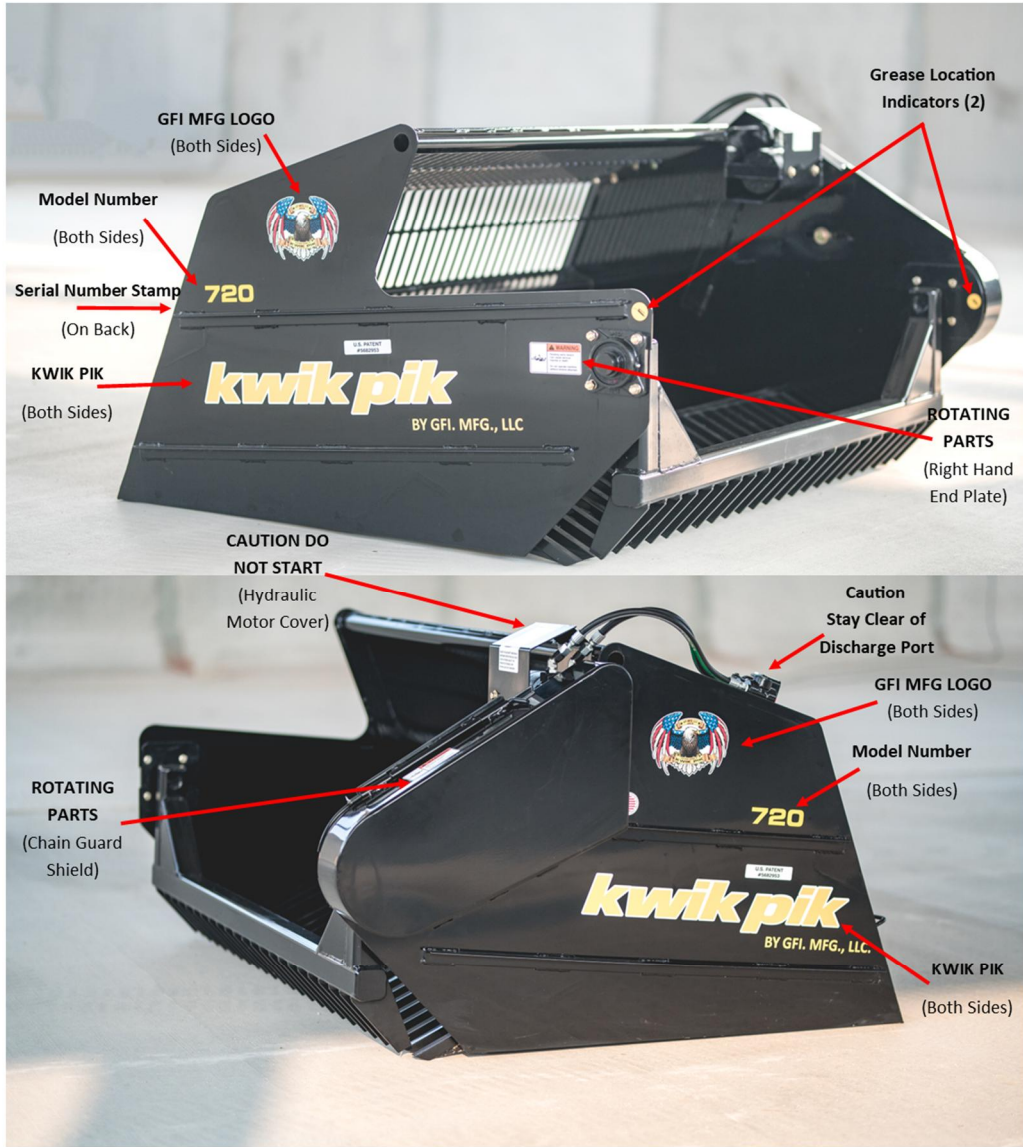


Informational Decals:



Decal Locations

MODELS 600, 720, 840



Safety and Warning labels provide the operator with a continual reminder of the safe operating practices. If they become damaged or lost, replace them immediately. It is the responsibility of the owner to assure that all labels are intact and legible. To order replacement labels, call 507-829-3117.

